

# INDION® 225 Na F

## Description

INDION 225 Na F is a strongly acidic cation exchange resin containing sulphonic acid groups. It is specially designed for the treatment of foodstuffs, beverages, portable water and water used in the processing of food. Its specification is in compliance

with the U.S. Food and Drug Administration Code of Federal Regulations section 21, paragraph 173.25, for use in the treatment of foods for human consumption. The resin is extremely robust and has excellent physical and chemical characteristics. It is supplied in moist condition in sodium form.

Characteristics	
Appearance	Golden yellow to brown beads
Matrix	Styrene divinylbenzene copolymer
Functional Group	Sulphonic acid
Ionic form as supplied	Sodium
Total exchange capacity	2.0 meq/ml, minimum
Moisture holding capacity	43 - 50%
Shipping weight*	810 - 850 kg/m <sup>3</sup>
Particle size range	0.3 to 1.2 mm
> 1.2 mm	5.0%, maximum
< 0.3 mm	1.0%, maximum
Uniformity co-efficient	1.7, maximum
Effective size	0.45 to 0.60 mm
Maximum operating temperature	120° C
Operating pH range	0 to 14
Resistance to reducing agents	Good
Resistance to oxidizing agents	Generally good, chlorine should be absent
Organic extractives	1 mg/l maximum in de-ionised water
(As per USFDA 21 CFR 173.25)	1 mg/l maximum in 15% v/v ethanol solution
Impurities	
Iron	100 mg/l maximum as Fe

Heavy Metals	20 mg/l maximum as Pb
Arsenic	3 mg/l maximum as As
*Weight of resin, as supplied, occupying 1 m <sup>3</sup> in a unit after backwashing and draining.	

## Recommended usage

It is highly recommended that the INDION 225 Na F after charging in the service vessel should be thoroughly washed with 20 bv\* of deionised water, to ensure that the organic leachables are well within the limits. It may be noted that this procedure is to be carried out only after initial charge or in case the service vessel is out of operation for a long period.  
\* 1 bv = 1 m<sup>3</sup> per m<sup>3</sup> of resin volume

## Packing

HDPE Lined bags	:	25/50 lts
LDPE bags	:	1 cft/25 lts
Super sack	:	1000 lts
Super sack	:	35/40/42 cft
MS/HDPE drums with liner bags	:	180/200 lts
Fiber drums with liner bags	:	7 cft



Certified by IAPMO according to NSF/ANSI/CAN 61 for Materials Safety Requirements only and to NSF/ANSI 372 for low lead.

INDION range of Ion Exchange resins are produced in a state-of-the-art ISO 9001 and ISO 14001 certified manufacturing facilities at Ankleshwar, in the state of Gujarat in India.

To the best of our knowledge the information contained in this publication is accurate. Ion Exchange (India) Ltd. maintains a policy of continuous development and reserves the right to amend the information given herein without notice.

**INDION**<sup>®</sup> is the registered trademark of Ion Exchange (India) Ltd.



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### Manufacturing Units

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