

# INDION® ARU 104

## **Uranium Specific Resin**

# **Description**

INDION ARU104 is a gel strong base type I anion exchange resin, specially optimised for recovery of uranium by continuous ion exchange. It's equilibrium capacity, kinetics of loading and elution and hydraulic properties have been carefully balanced so as to give a minimum total resin inventory and equipment size. INDION ARU 104 has also been designed for higher uranium equilibrium capacity and lower silical pick up. INDION ARU 104 is normally supplied in chloride form. It should therefore be converted to the sulphate form before being put on stream.

### **Characteristics**

Matrix:Styrene DVB copolymer, gelFunctional group:Quaternary ammoniumIonic form as supplied:ChlorideTotal exchange capacity:1.6 meq/ml, minimumMoisture holding capacity:38 - 42 %Shipping weight*:670 kg/m³, approximatelyParticle size range:0.3 to 1.2 mm> 1.2 mm:1.0%, maximum< 0.3 mm:1.0%, maximumUniformity co-efficient:1.2, maximumEffective size:0.45 to 0.55 mmMaximum operating temperature:60° C in OH formOperating pH range:0 to 14Resistance to reducing agents:GoodChemical resistance:GoodChemical resistance:Insoluble in dilute solutions of acids, bases and common solventsOsmotic stability::Excellent	Appearance	:	Golden yellow beads
Functional group:Quaternary ammoniumIonic form as supplied:ChlorideTotal exchange capacity:1.6 meq/ml, minimumMoisture holding capacity:38 - 42 %Shipping weight*:670 kg/m³, approximatelyParticle size range:0.3 to 1.2 mm> 1.2 mm:1.0% maximum< 0.3 mm	Matrix	:	Styrene DVB copolymer, gel
Ionic form as supplied:ChlorideTotal exchange capacity:1.6 meq/ml, minimumMoisture holding capacity:38 - 42 %Shipping weight*:670 kg/m³, approximatelyParticle size range:0.3 to 1.2 mm> 1.2 mm:Nil< 0.3 mm	Functional group	:	Quaternary ammonium
Total exchange capacity:1.6 meq/ml, minimumMoisture holding capacity:38 - 42 %Shipping weight *:670 kg/m³, approximatelyParticle size range:0.3 to 1.2 mm> 1.2 mm:Nil< 0.3 mm	Ionic form as supplied	:	Chloride
Moisture holding capacity:38 - 42 %Shipping weight*:670 kg/m³, approximatelyParticle size range:0.3 to 1.2 mm> 1.2 mm:Nil< 0.3 mm	Total exchange capacity	:	1.6 meq/ml, minimum
Shipping weight*:670 kg/m³, approximatelyParticle size range:0.3 to 1.2 mm> 1.2 mm:Nil< 0.3 mm	Moisture holding capacity	:	38 - 42 %
Particle size range:0.3 to 1.2 mm> 1.2 mm:Nil< 0.3 mm	Shipping weight *	:	670 kg/m³, approximately
> 1.2 mm:Nil< 0.3 mm	Particle size range	:	0.3 to 1.2 mm
<ul> <li>&lt; 0.3 mm</li> <li>: 1.0%, maximum</li> <li>Uniformity co-efficient</li> <li>: 1.2, maximum</li> <li>Effective size</li> <li>: 0.45 to 0.55 mm</li> <li>Maximum operating temperature</li> <li>: 60° C in OH form</li> <li>: 80° C in other forms</li> <li>Operating pH range</li> <li>: 0 to 14</li> <li>Resistance to reducing agents</li> <li>: Generally good, chlorine should be absent</li> <li>Chemical resistance</li> <li>: Insoluble in dilute solutions of acids, bases and common solvents</li> <li>Osmotic stability</li> <li: excellent<="" li=""> </li:></ul>	> 1.2 mm	:	Nil
Uniformity co-efficient:1.2, maximumEffective size:0.45 to 0.55 mmMaximum operating temperature: $60^{\circ}$ C in OH form $80^{\circ}$ C in other forms: $80^{\circ}$ C in other formsOperating pH range:0 to 14Resistance to reducing agents:GoodResistance to oxidising agents:Generally good, chlorine should be absentChemical resistance:Insoluble in dilute solutions of acids, bases and common solventsOsmotic stability:Excellent	< 0.3 mm	:	1.0%, maximum
Effective size:0.45 to 0.55 mmMaximum operating temperature:60° C in OH formB0° C in other forms:80° C in other formsOperating pH range:0 to 14Resistance to reducing agents:GoodResistance to oxidising agents:Generally good, chlorine should be absentChemical resistance:Insoluble in dilute solutions of acids, bases and common solventsOsmotic stability:Excellent	Uniformity co-efficient	:	1.2, maximum
Maximum operating temperature:60° C in OH form80° C in other forms80° C in other formsOperating pH range:0 to 14Resistance to reducing agents:GoodResistance to oxidising agents:Generally good, chlorine should be absentChemical resistance:Insoluble in dilute solutions of acids, bases and common solventsOsmotic stability:Excellent	Effective size	:	0.45 to 0.55 mm
Sold C in other formsOperating pH range:0 to 14Resistance to reducing agents:GoodResistance to oxidising agents:Generally good, chlorine should be absentChemical resistance:Insoluble in dilute solutions of acids, bases and common solventsOsmotic stability:Excellent	Maximum operating temperature		60° C in OH form
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Resistance to reducing agents:GoodResistance to oxidising agents:Generally good, chlorine should be absentChemical resistance:Insoluble in dilute solutions of acids, bases and common solventsOsmotic stability:Excellent	Operating pH range	:	0 to 14
Resistance to oxidising agents       :       Generally good, chlorine should be absent         Chemical resistance       :       Insoluble in dilute solutions of acids, bases and common solvents         Osmotic stability       :       Excellent	Resistance to reducing agents	:	Good
Chemical resistance       :       Insoluble in dilute solutions of acids, bases and common solvents         Osmotic stability       :       Excellent	Resistance to oxidising agents	:	Generally good, chlorine should be absent
Osmotic stability : Excellent	Chemical resistance	:	Insoluble in dilute solutions of acids,
Osmotic stability : Excellent			bases and common solvents
	Osmotic stability	:	Excellent

\* Weight of resin, as supplied, occupying 1 m<sup>3</sup> in a unit after backwashing and draining.

## Packing

HDPE Lined bags	25/ 50 lts	LDPE bags 1 cf	t / 25 lts
Super sack	1000 lts	Super sack	35 cft
MS drums		Fiber drums	
with liner bags	180 lts	with liner bags	7 cft

#### Storage

Ion exchange resins require proper care at all times. The resin must never be allowed to become dry. Regularly open the plastic bags and check the condition of the resin when in storage. If not moist, add enough clean demineralised water and keep it in completely moist condition. Always keep the resin drum in the shade. Recommended storage temperature is between  $20^{\circ}$  C and  $40^{\circ}$  C.

#### Safety

Acid and alkali solutions used for regeneration are corrosive and should be handled in a manner that will prevent eye and skin contact. If any oxidising agents are used, necessary safety precautions should be observed to avoid accidents and damage to the resin.

INDION range of Ion Exchange resins are produced in a state-of-the-art ISO 9001 and ISO 14001 certified manufacturing facilities at Ankleshwar, in the state of Gujarat in India.

To the best of our knowledge the information contained in this publication is accurate. Ion Exchange (India) Ltd. maintains a policy of continuous development and reserves the right to amend the information given herein without notice.

**INDION** is the registered trademark of Ion Exchange (India) Ltd.

## ION EXCHANGE (INDIA) LTD.

#### **Corporate Office**

Ion House, Dr. E. Moses Road, Mahalaxmi, Mumbai 400 011 Tel: +91 22 3989 0909 | Fax: +91 22 2493 8737 E-mail: ieil@ionexchange.co.in

#### **International Division**

R-14, T.T.C MIDC, Thane - Belapur Road, Rabale, Navi Mumbai 400 701 Tel: +91 22 3989 0909 / 3913 2400 | Fax: +91 22 2769 7918 E-mail: export.sales@ionexchange.co.in

#### **OFFICES**

Regional	Telephone	Fax	E-mail	
Chennai	+91 44 3989 0909 / 3910 2900	+91 44 2815 3361	checro@ionexchange.co.in	
Delhi	+91 11 3989 0909 / 3054 3200	+91 11 2577 4837	delcro@ionexchange.co.in	
Kolkata	+91 33 3989 0909 / 3043 3400	+91 33 2400 4345	calcro@ionexchange.co.in	
Vashi	+91 22 3989 0909 / 3913 2300	+91 22 2788 9839	mumcro@ionexchange.co.in	
Branch				
Bengaluru	+91 80 2204 2888	+91 80285 32002	bngcro@ionexchange.co.in	
Bhubaneswar	+91 674 326 9525 / 257 1491		bbsr@ionexchange.co.in	
Chandigarh	+91 172 274 5011	+91 172 274 4594	delcro@ionexchange.co.in	
Hyderabad	+91 40 3066 3101 / 02 / 03	+91 40 3066 3104	hydcro@ionexchange.co.in	
Lucknow	+91 522 319 9911	+91 11 2577 4837	lko.general@ionexchange.co.in	
Vadodara	+91 265 302 7489 / 90	+91 265 2352 932	brdcro@ionexchange.co.in	
Visakhapatnam	+91 891 324 6253		sales.vizag@ionexchange.co.in	
Factories: Ankleshwar   Hosur   Patancheru   Rabale   Verna All India Service and Dealer Network				

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