

# INDION® 140

# **Description**

INDION 140 resin is a macroporous strongly acidic cation exchanger developed for heterogeneous acid catalytic application.

INDION 140 is supplied in dry form as opaque, grey coloured spherical beads. A proper mix of moderate cross linking and porosity gives this product outstanding physical stability while maintaining the high exchange capacity of conventional gel resins.

This combination of properties makes INDION 140 a unique catalyst and also an efficient exchanger in non-aqueous application.

The unique structure of INDION 140 provides genuine porosity and a strong matrix together, with small volume change in different solutions and solvents. The large surface area leads to high catalytic activity.

The functional groups throughout the entire structure are readily accessible to liquid or gaseous reactants thus ensuring efficient performance. The main applications are alkylations, esterification, etherification and condensation hydrolysis.

# **Characteristics**

Appearance : Opaque grey beads

Matrix : Styrene divinylbenzene copolymer

Functional Group : Sulphonic acid

Ionic form as supplied : Hydrogen

Concentration of acid sites : 4.8 meq/dry g, minimum

Moisture content : 3 %, maximum

Particle size range : 0.42 to 1.2 mm

> 1.2 mm : 5.0%, maximum

< 0.42 mm : 5.0%, maximum

Maximum operating temperature : 130 °C

Operating pH range : 0 to 7

# Reuse of INDION 140

On completion of the catalytic reaction, the resin should be filtered off the products. The solvent as well as unreacted reactants associated with the resin should be washed off by rinsing with either solvent or one of the reactants. These washings can then be reused in subsequent batch processes. If water formation exists in the reaction after filtration, dry the resin. This can be carried out in an oven at about 90°C - 100°C for 6 to 10 hours to reduce moisture content to less than 5%.

# **Packing**

HDPE carbouys with inner double plastic liner bags

25 / 50 kgs

# **Storage**

Ion exchange resin catalysts are hygroscopic in nature. Therefore it is essential to store the dry INDION 140 in tightly packed containers, to prevent absorption of atmospheric moisture. In case moisture has been absorbed, it can be dried at 90°C - 100°C as mentioned above.

# Safety

Acid and alkali solutions used for regeneration are corrosive and should be handled in a manner that will prevent eye and skin contact. If any oxidising agents are used, necessary safety precautions should be observed to avoid accidents and damage to the resin.

INDION range of ion exchange resins are produced in state-of-the-art ISO 9001 and ISO 14001 certified manufacturing facility at Ankleshwar, Gujarat.

To the best of our knowledge the information contained in this publication is accurate. Ion Exchange (India) Ltd. maintains a policy of continuous development and reserves the right to amend the information given herein without notice.

**INDION** is the registered trademark of Ion Exchange (India) Ltd.

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## MATERIAL SAFETY DATA SHEET

Revision Date : 01/06/2011

#### IDENTIFICATION OF THE SUBSTANCE OR PREPARATION AND OF THE COMPANY

<u>Identification of the substance / preparation :</u>

Product Name INDION 140

Chemical Name Crosslinked Polystyrene with Sulphonic acid functionality

Ionic Form Hydrogen

Use of the substance/preparation

Main use Ion exchange / catalyst

**Identification of the Company:** 

Company undertaking ION EXCHANGE (INDIA) LIMITED

Identification

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#### 2. COMPOSITION/INFORMATION ON INGREDIENTS

**Description** Concentration

Functionalised co-polymer > 99 % (Styrene/divinylbenzene)

Moisture content < 1 %

#### 3. HAZARDS IDENTIFICATION

Contact with eyesIrritating to eyes (R36)Contact with skinMildly irritating to skin.

Ecological hazards May change the pH of receiving waters in case of major

spillages.



4. FIRST AID MEASURES

**Contact with skin** Remove contaminated clothing.

Remove particles and wash affected area with water.

Contact with eyes

Remove particles and wash affected area with water.

Immediately wash out with plenty of water and remove all

particles.

Seek medical attention if irritation persists.

**Ingestion** Give 200 – 300 ml water to drink.

Never give anything by mouth to an unconscious person.

Seek immediate medical attention.

**Inhalation** Remove patient to fresh air.

Seek medical advice.

5. FIRE- FIGHTING MEASURES

Incase of fire, use foam, carbon dioxide or dry agent. Substance evolves toxic fumes, wear self-contained

breathing apparatus (see Section 10).

Wear full protective clothing including chemical protection

suit.

Prevent run off water from entering drains if possible. If polluted water reaches drainage systems or water courses, immediately inform appropriate authorities.

6. ACCIDENTAL RELEASE MEASURES

**Personal precautions** Keep people away.

Floor may be slippery, take care to avoid falls.

**Environmental precautions** 

Clean up actions

Do not allow to enter public sewers and water courses. Sweep-up and transfer to plastic containers for recovery or

disposal, according to advise in section 13.

7. HANDLING AND STORAGE

Handling The usual precautions for handling chemicals should be

observed.

Risk of static discharge from dry beads.

Storage

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Exposure controls** 

No special precautions are required for this product.

Occupational exposure controls

**Respiratory protection**Not required for normal operation.

**Hand protection** Wear suitable gloves.



**Eye protection** Wear safety glasses or goggles.

An eyewash facility should be available.

**Skin protection** Wear chemical protective overalls.

#### 9. PHYSICAL AND CHEMICAL PROPERTIES

**General information** 

**Appearance** Gray coloured spherical beads

Physical state Solid
Odour No odour

Important information for human health, safety and environment

pH as suppliedBoiling pointNot availableNot applicable

**Flammability point**The preparation starts burning over 230° C only if ignited. **Flammability**The preparation is not flammable before the evaporation of

moistening water

Explosive properties None
Burning properties None

Specific gravity Not available

**Solubility** In water : virtually insoluble

In oil : insoluble

Partition coefficient Not applicable

n-octonol/water

ViscosityNot applicableFlash pointNot applicableMelting pointNot applicableAuto-ignition temperatureOver 500° C

#### 10. STABILITYAND REACTIVITY

Conditions to avoid

This material is considered stable under normal conditions.

Materials to avoid

Incompatible with strong oxidizing agents.

Contact with strong oxidizers, especially nitric acid, may produce low molecular weight organics that may form

explosive mixtures.

**Hazardous decomposition products** 

Combustion products may include monomers, residual

organics, carbon and sulphur oxides.



#### 11. TOXICOLOGICAL INFORMATION

**Toxicological Information** 

LD 50 (Oral, Rat): Not applicable LD 50 (dermal, rabbit): Not applicable LC50 (inhalation, rat): Not applicable Irritation to eyes (rabbit): Slightly Irritating

Skin corrosion / irritation (rabbit) : No data available Ignition : No hazards anticipated if material has not

exchanged hazardous substances.
No evidence of carcinogenic effects.
No evidence of teratogenic effects.
No evidence of mutagenic effects.

12. ECOLOGICAL INFORMATION

Carcinogenicity

**Teratogenicity** 

Mutagenicity

**Ecotoxicity**Mobility
Virtually insoluble in water.
The product is not volatile.

**Persistence and biodegradability** The product is not readily biodegradable

Risk of bioaccumulation None

Other adverse effects May change the pH of receiving waters in case of major

spillages.

13 DISPOSAL CONSIDERATIONS

The product as delivered is a non-hazardous waste.

The used product may be subject to different classifications. In any case the product shall be disposed off, according to local, regional and national regulations.

EU number for exhausted or saturated ion exchange resins used for the preparation of drinking water or water for

industrial use is 19 09 05.

EU number for exhausted or saturated ion exchange resins

used in waste water treatment plants not otherwise

specialized is 19 08 06.

14. TRANSPORT INFORMATION

Ion exchange resins as supplied are not classified as

hazardous for transport.

Classification for ROAD and RAIL transport: Not regulated

(Not dangerous for transport)

Classification for SEA transport: Not regulated

(Not dangerous for transport)



Classification for AIR transport: Not regulated

(Not dangerous for transport)

15. REGULATORY INFORMATION

The product as supplied is non hazardous.

**Risk phrases** R 36 : Irritating to eyes.

S 26: In case of contact with eyes, rinse immediately with

plenty of water and seek medical advice.

S 39: Wear eye/face protection

16. OTHER INFORMATION

**Note:** Industrial grade products are not intended for analytical,

food, medical and pharmaceutical applications without

preliminary extensive purification.

Whilst every effort has been made to be as accurate as possible, Ion Exchange (India) Limited provides no warranty with respect to this information and disclaims all liability associated with its use.