

# INDION® SIR

### **Description**

INDION SIR chelating cation exchange resin has a high affinity for heavy metal cations over alkali or alkaline earth metals, such as sodium, potassium, calcium and magnesium. Selectivity is achieved by an iminodiacetic acid functionality chemically bonded to a macro reticular resin matrix. The functional group coordinates heavy metal ions with several sites, binding the ions very tightly. The resin is supplied in sodium form.

The macro reticular structure of INDION SIR resin provides a number of advantages over traditional gel resins. It is highly resistant to osmotic shock, providing greater resin life than gel resins used under the same conditions. Due to the short ion diffusion path, the high porosity of INDION SIR resin improves the kinetics of lon exchange.

# **Applications**

The selective nature of INDION SIR resin may dramatically decrease the cost of waste treatment. When small amounts of toxic metals are in solution with larger amounts of alkali or alkaline earth cations. INDION SIR resin will prefer the toxic metals over the other cations. This allows removal of the undesirable metal contaminant without the need to completely deionize the waste stream. Regenerant costs and in some cases, capital costs can be reduced, since a smaller system can be used.

INDION SIR resin is ideal for use in non-aqueous media such as chemical process streams, because of its macro reticular structure. The resin is based on a very stable styrene-divinyl benzene matrix.

| Characteristics                   |   |
|-----------------------------------|---|
| Appearance                        | Opaque, off white to beige colour beads |
| Matrix                            | Styrene divinylbenzene copolymer        |
| Functional Group                  | Iminodiacetic acid                      |
| Ionic form as supplied            | Sodium                                  |
| Total exchange capacity in H form | 2.2 meq/ml, minimum                     |
| Moisture holding capacity         | 52 - 58%                                |
| Shipping weight*                  | 680 - 740 kg/m³                         |
| Particle size range               | 0.3 to 1.2 mm                           |
| > 1.2 mm                          | 5.0%, maximum                           |
| < 0.3 mm                          | 1.0%, maximum                           |
| Uniformity co-efficient           | 1.7, maximum                            |
| Effective size                    | 0.45 to 0.60 mm                         |
| Maximum operating temperature     | 90° C                                   |

| Operating pH range   | 1 to 10  |
|--|--|
| Volume change  | Na <sup>+</sup> to H <sup>+</sup> , -32% - 35% maximum |
| Resistance to reducing agents  | Good   |
| Resistance to oxidizing agents   | Generally good, chlorine should be absent              |
| *Weight of resin, as supplied, occupying 1m³ in a unit after backwashing and draining. |  |

## **Packing**

HDPE Lined bags : 25/50 lts
LDPE bags : 1 cft/25 lts
Super sack : 1000 lts
Super sack : 35/40/42 cft
MS/HDPE drums with liner bags : 180/200 lts
Fiber drums with liner bags : 7 cft

# **Storage**

Ion exchange resins require proper care at all times. The resin must never be allowed to become dry. Regularly open the plastic bags and check the condition of the resin when in storage. If not moist, add enough clean demineralised water and keep it in completely moist condition. Always keep the resin drum in the shade. Recommended storage temperature is between 20°C and 40°C

### Safety

Acid and alkali solutions used for regeneration are corrosive and should be handled in a manner that will prevent eye and skin contact. If any oxidising agents are used, necessary safety precautions should be observed to avoid accidents and damage to the resin.

INDION range of lon Exchange resins are produced in a state-of-the-art ISO 9001 and ISO 14001 certified manufacturing facilities at Ankleshwar, in the state of Gujarat in India.

To the best of our knowledge the information contained in this publication is accurate. Ion Exchange (India) Ltd. maintains a policy of continuous development and reserves the right to amend the information given herein without notice.

**INDION**® is the registered trademark of Ion Exchange (India) Ltd.



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